



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5076-3
Job Sheet 178147



Part No: D5076-3

Job Qty: 10 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/27/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 14.04.02 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		6/8/18	0.00	0.00	Start Up Waterjet		SA 18/05/31
100	Waterjet	10 pcs		6/8/18	0.00	1.21	Waterjet1		SA 18/05/31
110	QC	10 pcs		6/8/18	0.00	0.00	QC2 Waterjet-2		SA 18/05/31
120	QC	10 pcs		6/8/18	0.00	0.00	QC8-5		38
130	Brake NC	10 pcs		6/8/18	0.04	1.24	Brake NC 1		DAS 88 SB
140	QC	10 pcs		6/8/18	0.00	0.00	QC5		38
150	HandFinish	10 pcs		6/8/18	0.00	0.85	HandFinish1		SA 18-07-03
160	QC	10 pcs		6/8/18	0.00	0.00	QC7-4		38
170	Packaging	10 pcs		6/8/18	0.00	0.00	Packaging3-2	STU14	JUL 09 2018
180	QC21-SA	10 Ea		6/8/18	0.00	0.00	QC21		21 JUL 06 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	12.2000 sf (1.22 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	12	239	0

Part Specifications

Specifications could not be found.

Work Order update only

[illegible]

DART AEROSPACE LTD		Work Order:	178187
Description: Bracket		Part Number:	D5076-3
Inspection Dwg: D5076	Rev: A	Page 1 of 1	

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.098	+0.004/-0.001	0,099	1		VSC-01	
3.05	+/-0.030	3,056	1			
2.55	+/-0.030	2,554	1			
0.040	+/-0.010	0,040	1			
3.15	+/-0.030	3,157	1			
0.30	+/-0.030	0,30	1			
3.30	+/-0.030	3,305	1			
0.28	+/-0.030	0,287	1			
4.07	+/-0.030	4,076	1			
2.76	+/-0.030	2,765	1			
1.76	+/-0.030	1,767	1			
0.50	+/-0.030	0,50	1			
0.28	+/-0.030	0,28	1			
0.80	+/-0.030	0,80	1			
0.50	+/-0.030	0,50	1			
0.80	+/-0.030	0,80	1			
1.35	+/-0.030	1,357	1			
2.35	+/-0.030	2,355	1			
0.70	+/-0.030	0,706	1			
0.35	+/-0.030	0,36	1			
8.48	+/-0.030	8,488	1			
9.18	+/-0.030	9,187	1			
16.07	+/-0.030	16,07	1			

Measured by:	SC	Checked by:	38	QC Inspector:	
Date:	18/15/31	Date:	JUN 06 2018	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	17.01.31	New Issue	KJ	